

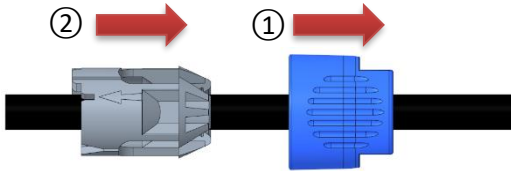


ASSEMBLY INSTRUCTION

RCAC3I-G-001/RCAC3I-G-001-L/RCAC30-G-001/ RCAC30-G-001-L

Power CON Cable Connector

(A)



(A) Put bushing ① and chuck ② onto the cable.
将套圈和夹线套装在线缆上。

(B) Prepare cable as shown:

Cable O.D. with white chuck: 6.0mm[0.236"]-10mm[0.394"]

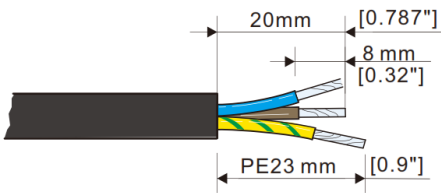
Cable O.D. with black chuck: 10mm[0.394"]-13mm[0.512"]

准备线缆如下:

白夹线套线径范围: 6.0mm[0.236"]-10mm[0.394"]

黑夹线套线径范围: 10mm[0.394"]-13mm[0.512"]

(B)

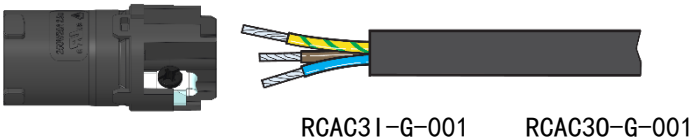


(C) Insert the wires into the terminals and fasten

the clamping device by help of a screw driver.

把线缆穿进接线端子，并用螺丝刀锁紧。

(C)



(D) Push insert ① and chuck ② into housing

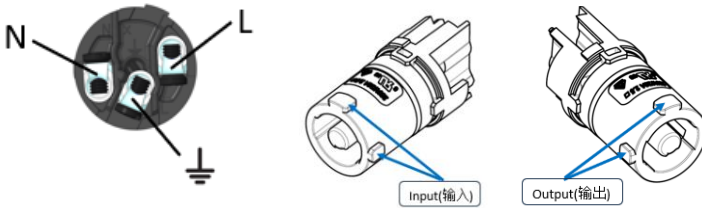
将内芯①和夹线套②装进外壳。

(E) Fasten bushing by use of a sleeve wrench,

recommended torque 2.5Nm(1.8lb-ft).

使用套筒扳手旋紧套圈，推荐扭矩 2.5Nm

(D)



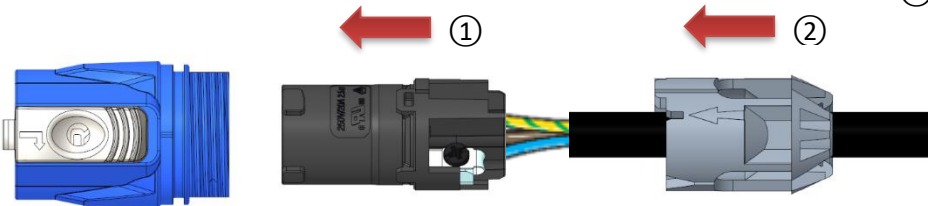
(F) Installing clearance between bushing

and housing: 0 mm-2 mm[0.079"].

套圈与外壳的安装间隙:

0 mm-2 mm[0.079"].

(E)



(F)

0mm-2 mm[0.079"]

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