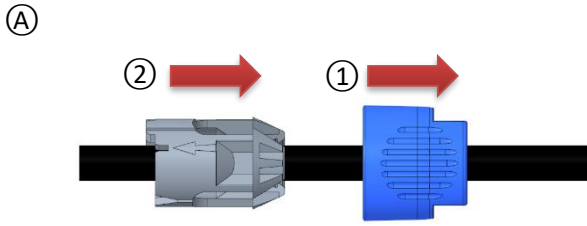




ASSEMBLY INSTRUCTION

RCLS4F-G-000/001 | Loudspeaker Connector



(A) Put bushing ① and chuck ② onto the cable.
将套圈和夹线套装在线缆上。

(B) Prepare cable as shown:

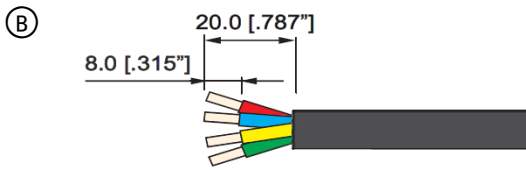
Cable O.D. with white chuck: 6.0mm[0.236"]-10mm[0.394"]

Cable O.D. with black chuck: 10mm[0.394"]-13mm[0.512"]

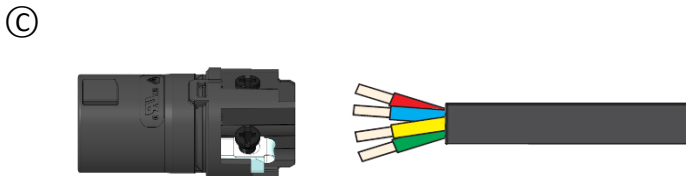
准备线缆如下:

白夹线套线径范围: 6.0mm[0.236"]-10mm[0.394"]

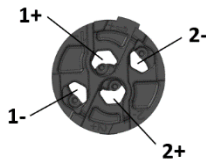
黑夹线套线径范围: 10mm[0.394"]-13mm[0.512"]



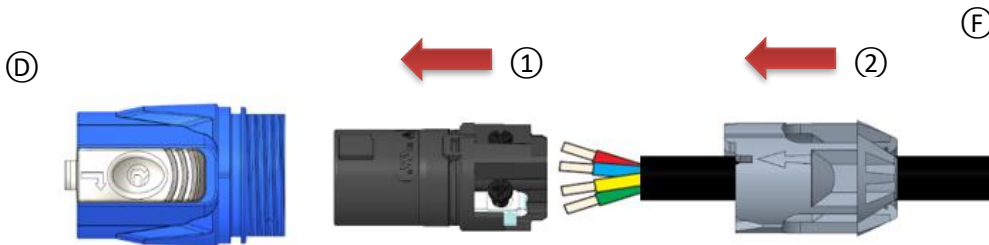
(C) Insert the wires into the terminals and fasten the clamping device by help of a screw driver.
把线缆穿进接线端子，并用螺丝刀锁紧。



(D) Push insert ① and chuck ② into housing
将内芯①和夹线套②装进外壳。

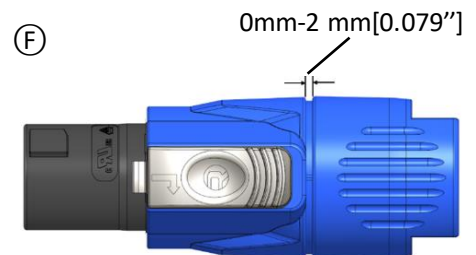
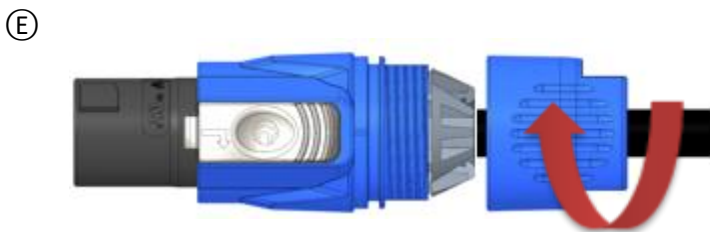


(E) Fasten bushing by use of a sleeve wrench, recommended torque 2.5Nm(1.8lb-ft).
使用套筒扳手旋紧套圈，推荐扭矩 2.5Nm



(F) Installing clearance between bushing and housing: 0 mm-2 mm[0.079"].

套圈与外壳的安装间隙:
0 mm-2 mm[0.079"].



Neutrik AG
Neutrik USA Inc.
Neutrik (UK) Ltd.
Neutrik Vertriebs GmbH DE/NL/AT/DK

LI
USA
UK

T: +423/237 24 24
T: +1 704/972 3050
T: +44 1983/811 441
T: +49 8131/280 890

F: +423/232 53 93
F: +1 704/438 9202
F: +44 1983/811 439
F: +49 8131/280 830

Neutrik France
Neutrik Tokyo Ltd.
Neutrik Hong Kong Ltd. HK

FR
JP

T: +33 1/4131 6750
T: +81 3/3663 4733
T: +852/2687 6055

F: +33 1/4131 0511
F: +81 3/3663 4796
F: +852/2687 6052

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